



Sveriges lantbruksuniversitet  
**Fakulteten för veterinärmedicin och husdjursvetenskap**

Swedish University of Agricultural Sciences  
**Faculty of Veterinary Medicine and Animal Science**

# **Determination of relation between $\alpha_{S1}$ casein concentration and coagulation properties of goat milk**

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## ***Abbreviations***

|                       |   |
|-----------------------|---|
| <i>CE</i>             | <i>Capillary Electrophoresis</i>                                  |
| <i>CF</i>             | <i>Curd Firmness</i>  |
| <i>CN</i>             | <i>Casein</i>   |
| <i>CMP</i>            | <i>Caseinomacropptide</i>   |
| <i>CSN1S1</i>         | <i>Alpha S1 casein gene</i>                                       |
| <i>CT</i>             | <i>Coagulation Time</i>   |
| <i>DM</i>             | <i>Dry Matter</i>   |
| <i>G<sub>20</sub></i> | <i>Gel firmness after 20 minutes of initiation of coagulation</i> |
| <i>IMCU</i>           | <i>International Milk Clotting Units</i>                          |
| <i>TS</i>             | <i>Total Solids</i>   |

## ***Abstract***

Most abundant goat milk proteins are caseins. Genetic protein polymorphism of  $\alpha_{S1}$  casein is believed to affect cheese yield and production profitability of the cheese-makers. This thesis work aimed to investigate the relationship between concentration of  $\alpha_{S1}$  casein and coagulation properties of goat milk with the use of rheological studies.

Milk samples from 58 Swedish Landrace goats from two herds were analyzed in terms of milk composition,  $\alpha_{S1}$  casein concentration and coagulation properties. It was found that most prevalent variants were of goats with low (43%) and medium (34%)  $\alpha_{S1}$  casein concentration, while high concentration of  $\alpha_{S1}$  casein was noted only in 23% of goats.

It was observed that the concentration of  $\alpha_{S1}$  casein in caprine milk influences its coagulation properties. Goats with low  $\alpha_{S1}$  casein concentration in milk were characterized by weaker gel firmness, compared to medium and high concentration group and had longer coagulation time. Coagulation time was strongly associated with the pH value of the milk. Moreover, milks with higher levels of  $\alpha_{S1}$  casein were characterized by a lower pH than groups with medium and low level of  $\alpha_{S1}$  casein concentration.

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## **1. Introduction**

### **1.1. General background**

Goats are among the oldest domesticated animals and their milk has been consumed by humans for thousands of years. Goat herding tradition dates back to 8000 BC to middle-east region. Evidence of goat cheese making has been found in in Egypt, where traces of cheese pots were discovered in Pharaohs burial tombs.

Nowadays, total goat milk production on a global scale reaches 15,510,411 tons per year. In the last 20 years total goat population has increased by 20% and according to estimates world goat flock is the third largest after cattle and sheep (FAO, 2011; Haenlein, 2004). Goat milk consumption is predominant especially in developing countries, which stand for 80% of global goat milk production, where goat milk products are an important source of nutrients and are an important part of staple diet. Nonetheless, in recent years, developed countries showed a notable growth of goat dairy farming. This tendency is determined by the reluctance of urban consumers to industrialized agriculture and an increasing interest in ecological production (Dubeuf, 2005; Morand-Fehr *et al.*, 2004). In Europe majority of goat milk is turned into cheese and caprine products are perceived as a high-end commodity. This is especially observed in countries such as France and Italy where goat cheeses are highly valued and priced more than cheeses from any other species. In southern Europe goat dairy farms have turned to a commercialized production and stand for a significant part of the dairy industry (Silanikove *et al.*, 2010; Morand-Fehr *et al.*, 2004).

In Scandinavia there is a growing interest in locally made goat milk products and the production is likely to increase in the years to come which is supported by the fact that the number of goats in Sweden in the last decade nearly tripled and currently, there are approximately 11650 goats (Jordbruksverket, 2012).

Sweden, unlike Mediterranean countries, has four goat breeds: Jämt goat, Göinge goat, Lapp goat and Swedish Landrace. The first three mentioned breeds are very rare and it is only Swedish Landrace (*Capra hircus*) that is popularized. *Svensk Lantras* is a medium size breed found in Sweden and Norway, used primarily for the small scale local milk and cheese production (Mason, 1996).

## 1.2. Properties of goat milk

Milk is a complex and diversified aqueous solution of proteins, carbohydrates, lipids, vitamins and minerals (Mastawet *et al.*, 2013). Goat milk is not only an excellent source of nutrients but it is also associated with various functional properties (Haenlein *et al.*, 2004). An overview of the comparison between goat and other species milk composition is presented in the *Table 1*.

Goat milk has very good digestibility which might be justified by its slightly lower concentration of lactose and that fat droplets in caprine milk are of a smaller size and more homogenized than compared with milk from other species. Aforementioned characteristics also influence cheese making properties (Morand-Fehr *et al.*, 2004). As opposed to bovine milk, goat milk is a richer source of monounsaturated (MUFA) and polyunsaturated fatty acids (PUFA) and medium chain triglycerides (MCT), but lower in content of *trans* 18:1 fatty acids. Such a composition has number of human health benefits (Kumar *et al.*, 2012).

As far as the sensory parameters are concerned, caprine milk products and cheeses, compared to bovine cheeses are characterized by a distinct 'goaty' flavour, because of higher concentration of medium-chain fatty acids, in particular of caproic, caprylic and capric acid. Due to a lower content of  $\beta$ -carotene, caprine milk has a specific colour compared to bovine milk, which leads to obtaining cheeses with a brighter colour (Kumar *et al.*, 2012; Silanikove *et al.*, 2010; Quéré *et al.*, 1998).

*Table 1.* Approximate average milk composition of different species (% w/w) adapted from Walstra *et al.*, 2006

| Animal   | Species                    | Dry Matter | Carbohydrates | Casein | Serum protein | Fat  | Ash |
|----------|----------------------------|------------|---------------|--------|---------------|------|-----|
| Cow      | <i>Bos taurus</i>          | 12,7       | 4,6           | 2,6    | 0,6           | 3,9  | 0,7 |
| Goat     | <i>Capra hircus</i>        | 13,3       | 4,3           | 3,0    | 0,6           | 4,5  | 0,8 |
| Buffalo  | <i>Bubalus bubalis</i>     | 17,5       | 5,4           | 3,6    | 0,7           | 4,8  | 0,8 |
| Sheep    | <i>Ovis aries</i>          | 18,8       | 4,6           | 4,6    | 1,0           | 7,5  | 1,0 |
| Reindeer | <i>Rangifer tarandus</i>   | 35,0       | 2,6           | 8,5    | 2,0           | 18,0 | 1,5 |
| Zebu     | <i>Bos indicus</i>         | 13,5       | 4,9           | 2,6    | 0,6           | 4,7  | 0,7 |
| Yak      | <i>Bos grunniens</i>       | 17,7       | 4,6           | 5,5    | 0,6           | 6,7  | 0,9 |
| Donkey   | <i>Equus asinus</i>        | 10,8       | 6,7           | 1,0    | 1,0           | 1,5  | 0,5 |
| Horse    | <i>Equus caballus</i>      | 10,8       | 6,0           | 1,3    | 1,2           | 1,7  | 0,5 |
| Camel    | <i>Camelus dromedarius</i> | 13,4       | 4,5           | 2,7    | 0,9           | 4,5  | 0,8 |

One of the most valuable goat milk components is protein. In caprine milk, as in other domesticated ruminants, casein accounts for approximately 80% of total proteins, while whey proteins stand for the remaining 20% (Ambrosili *et al.*, 1988). Those fractions can be further divided into: caseins consisting of  $\alpha_{S1}$ -casein,  $\alpha_{S2}$ -casein,  $\beta$ -casein,  $\kappa$ -casein and whey proteins that comprise of  $\alpha$ -lactoalbumin and  $\beta$ -lactoalbumin. There is no distinct difference between caprine and bovine protein type, but it is the content and proportion of casein fractions that is at variance. Goat milk has similar amount of  $\kappa$ -casein and  $\alpha_{S2}$ -casein, but higher content of  $\beta$ -casein and lower level of  $\alpha_{S1}$ -casein opposed to bovine milk (Clark & Shebron, 2000a; Martin *et al.*, 2002). *Table 2.* shows a comparison between composition of protein fractions in caprine and bovine milk.

*Table 2.* Composition of protein fraction in caprine and bovine milk (g/l) adapted based on Greppi *et al.*, 2008

|                        | Caprine milk | Bovine milk |
|------------------------|--------------|-------------|
| Total proteins         | 28-32        | 32-34       |
| Caseins                | 22-28        | 26-37       |
| $\alpha_{S1}$ - casein | 10           | 11-15       |
| $\alpha_{S2}$ -casein  | 3            | 3-4         |
| $\beta$ -casein        | 11           | 9-11        |
| $\kappa$ -casein       | 4            | 2-4         |
| Whey proteins          | 5,5-5,6      | 5,8-6,5     |
| $\alpha$ -Lactoalbumin | 1,2          | 0,6-1,5     |
| $\beta$ -Lactoalbumin  | 3,1          | 3-4         |
| Serum albumin          | 0,5          | 0,4         |
| Immunoglobulin         | 1,0          | 1,0         |
| Lactoferrin            | 0,02-0,2     | 0,1         |

Typically, in regular milk at least 95 % of caseins are organized in porous structures called micelles. Apart from caseins, micelles are composed of citrate, ions, plasmin, milk serum and water. Despite the ongoing debate of casein micelle organization, so far it has been established that casein micelles are formed by aggregation of  $\alpha_S$ - and  $\beta$ -casein fractions that are bound with phosphate bridges and stabilized by  $\kappa$ -casein. Any destabilization of the outer casein layer caused by reduction of pH or enzymatic activity leads to precipitation or aggregation of casein micelles (Mastawet *et al.*, 2013).

Caprine casein micelles contain more calcium, inorganic phosphorus and are characterized by a bigger size ranging between 50-320 nm and peak of distribution at 225-294nm, compared to bovine micelle size of 35-400 nm and peak of distribution at 120-200nm (Mastawet *et al.*, 2013; Silanikove *et al.*, 2010).

Both quantitative and qualitative content of protein fractions is dependent on a range of environmental, nutritional, physiological (stage of lactation) and most importantly genetic (breed, genealogy) factors. All of these parameters also play an important role in cheese making and manufacture (Greppi *et al.*, 2008; Zullo *et al.*, 2005).

### ***1.3 Genetic polymorphism of CSN1S1 locus***

Genetic polymorphism can be described as an occurrence in a population of two or more possible nucleotides at a specific position in genome, which may result in quantitative discrepancy in gene product (Hallén, 2008). It was not until early 1980's when a research group of Boulanger *et al.*, (1984), has found that *CSN1S1* gene is polymorphic which leads to existence of multiple variants of  $\alpha_{S1}$ -casein fraction. This discovery was a breakthrough in studies about protein genetic polymorphism that has opened the way for a research to find applications in dairy industry (Maga *et al.*, 2009; Cebo *et al.*, 2012; Feglini *et al.*, 2005).

Initially seven variants of *CSN1S1* gene were identified, some of which were associated with synthesis level of  $\alpha_{S1}$  casein in caprine milk. These variants were classified from the highest to the lowest expression type as A, B, C, D, E, F and O. shown in the Table 3.

*Table 3.* Polymorphism of *CSN1S1* based on Grosclaude & Martin, 1997

| $\alpha_{S1}$ CN alleles | Type of $\alpha_{S1}$ casein expression | Approximate amount of $\alpha_{S1}$ -CN per allele (g/l) |
|--------------------------|---|--|
| A                        | Strong                                  | 3,6  |
| B                        | Strong                                  | 3,6  |
| C                        | Strong                                  | 3,6  |
| E                        | Medium                                  | 1,6  |
| F                        | Low                                     | 0,6  |
| D                        | Low                                     | 0,6  |
| O                        | Null                                    | -  |

Further research proved the existence of even more genetic variants and numerous possible allelic combinations of *CSN1S1* gene. At present, 18 caprine *CSN1S1* allelic variants are known. They are linked with high (A, B1, B2, B3, B4, B', C, H, L, M), medium (E and I), low (D, F, G) and null (01, 02, N) content of  $\alpha_{S1}$  casein (Caravaca *et al.*, 2011; Roncada *et al.*, 2002).

Numerous studies aimed to evaluate how different genetic variants influence the functionality of the cheese milk (Maga *et al.*, 2009). It was shown that, in comparison with other genotypes, milk that has a strong genotype of *CSN1S1* locus has most desirable traits in dairy production.

There are indications that 'strong' milks are characterized by lower pH values, higher ion activity and have smaller diameter of casein micelles as opposed to weak and null variants. Furthermore, 'strong' variants have been reported to have this higher calcium content, greater propensity of enzymatic coagulation; thus, shorter activation period of coagulation. However, strong milks have a higher susceptibility to lipolysis and off-flavor formations (Tove *et al.*, 2011; Greppi *et al.*, 2008; Feligini *et al.*, 2005; Remeuf *et al.*, 1993).

Positive correlation was drawn between high  $\alpha_{S1}$  casein content and the amount of total solids, higher fat and protein content, resulting in alleviated cheese yield and cheese quality. Greater  $\alpha_{S1}$  casein concentrations have been associated with faster curdling rate and greater gel firmness, while 'null' variants were linked with restricted or no ability to form curd. Some studies have also reported shorter coagulation time, whereas other noted longer coagulation time of milk with higher  $\alpha_{S1}$  casein content (Ambrosoli *et al.*, 1988; Pirisi *et al.*, 1994; Clark & Sherbon, 2000; Cebo *et al.*, 2012; Tove *et al.*, 2011).

The great majority of goats across Europe are predominantly used for cheese manufacture. The presence of the strong variant has been dominant in the majority of economically important breeds, except of Spanish Canaria and Italian Frisa, which are known to have lower  $\alpha_{S1}$  casein content. On the contrary, evidence from a Norwegian study, suggest that the most prevailing is the 'null' variant that accounts for nearly 70% of total goat population, which is considered to have a deleterious implications on the cheese production.

Goat population in Sweden has not yet been thoroughly studied, but there are indications that it may show similar tendency as in to the Norwegian case (Tove *et al.*, 2011). Therefore, it is of importance to examine and evaluate the specificity of the goat population in Sweden and possibly undertake actions that may balance the genetic background of Swedish goats and ameliorate their cheese quality.

#### ***1.4. Milk coagulation***

Milk coagulation is a process of concentration of proteins, fat and mineral salts (Crucio *et al.*, 2001). Coagulation properties of milk are considered to be one of the most important cheese making traits. There are two types of coagulation – acid and enzymatic coagulation, which result in obtaining different kinds of curd and have varied applications. Acid coagulation is commonly used in production process of fermented milk products with a liquid consistence, such as yoghurt and fil. Whereas, enzymatic coagulation is required in the cheese making process, as it allows obtaining elastic and firm curd.

##### ***1.4.1. Enzyme induced coagulation***

Milk coagulation leading to gel formation is one of the most crucial and sensitive stage of production of rennet cheese varieties (Jovanović *et al.*, 2002). Rennet is a mixture of proteolytic enzymes: chymosin and pepsin that are used to induce milk coagulation. Traditionally rennet is obtained from abomasum of calf stomachs; however other ways of its production have been developed, such as fungal or microbial synthesis. Chymosin, such as Chymo Max (Christian Hansen), is typically used in industrial manufacture of cheese (Crabbe, 2000). Rennet induced coagulation can be divided into three phases. During the first, known also as primary phase  $\kappa$ -casein fraction is hydrolyzed into para- $\kappa$ -casein, combined with the release of hydrophilic caseinomacropptide (CMP) into whey. This results in destabilization of casein micelle and an increase of its susceptibility for calcium precipitation. The second phase encompasses of initiation of spontaneous aggregation, by cross link formation resulting in creation of three-dimensional network and gel formation the presence of  $\text{Ca}^{2+}$ . In the last phase, syneresis takes place, which results in expelling of whey from the casein network (Hallen, 2008; Walastra *et al.*, 2006; Clark & Shebon, 2000).

Both of the coagulation phases may be affected by various factors, which may ultimately alter properties of the formed gel. Rennet coagulation is inversely correlated with pH, and its particularly susceptible for pH variations in the range between 6,5 - 7,0 (Mastawet *et al.*, 2013). Among other important parameters are: type and concentration of enzymes used, heat treatment of milk, coagulation temperature, calcium concentration, total solids content and individual milk components (Jovanović *et al.*, 2002; Clark & Shebon, 2000).

There is a strong correlation between the coagulation properties of the cheese milk and cheese yield. Poorly coagulating milk is less suitable for processing and may minimize cheese yield (Frederiksen *et al.*, 2008).

### **1.5. Rheology**

Rheology can be described as a study of deformation and flow of materials that are subjected to stress or strain. Rheological properties refer to intrinsic characteristics of materials such as elasticity of viscosity and viscoelasticity (O'Callaghan, 2000). Rheometers are analytical instruments that are able to measure wide scope of properties of different kinds of materials from liquids, through semisolids and solids. The measurement spectrum in dairy science ranges from solid samples such as hard-cheeses, semi- solid creams and liquids such as milk. It can be also applied for observing changes in materials that undergo a shift of consistence, for example in clotting of milk (Herh *et al.*, 2000).

Rheometry is a technique commonly used for examining coagulation properties of milk .With its applications it is possible to measure CT (coagulation time),  $G'$  elasticity module and  $G''$ . From those parameters it is possible to determinate curd formation rate and curd firmness (Hallen, 2008 ; Frederiksen *et al.*, 2008).

This study will focus on: coagulation time (CT), which can be defined as the time from the enzyme addition until the start of the coagulation, and  $G_{20}$ , which is the value of gel firmness measured after 20 minutes from the beginning of coagulation.

## **2. Objectives**

This thesis work is a continuation of previously conducted research at Swedish University of Agricultural Sciences, Uppsala in 2012. In the former study 300 samples of milk from Swedish Landrace goats from Uppland, Sweden were subjected to analysis of  $\alpha_{S1}$  casein level and divided into three groups: high, medium and low according to concentration of  $\alpha_{S1}$  casein in milk. It was found that approximately 70% the goats had low  $\alpha_{S1}$  casein concentration in their milk, which may have a detrimental impact on cheese making properties. While numerous studies focused on examining properties of milk from Mediterranean goat breeds, Swedish Landrace goats have not been an object of an extensive research. Therefore, it appeared to be of importance to also investigate the effect of the mutation of *CSN1S1* gene, leading to low  $\alpha_{S1}$  casein concentration on milk coagulation from the Swedish goat breed.

The aim of this thesis work is to determine and evaluate the relation between  $\alpha_{S1}$  casein concentration and coagulation properties of goat milk with the use of rheological studies and main focus on coagulation time (CT) and gel firmness ( $G_{20}$ ).

## **3. Materials and methods**

### **3.1. Animals**

58 goats from Swedish Landrace breed (*Capra hircus*) were randomly selected for the analysis of coagulation properties. Eight lactating goats from the SLU herd in Uppsala and fifty from Löfsta Gårdsmejeri in Vallentuna, Sweden, were included in the experiment. Goats were at a similar age (1-2 years old) and stage of lactation, 50 out of which were selected for analysis. Goats were fed ad.lib with hay, water and mineral licks. Concentrate and oats (0,6-1 kg) was provided daily. Animals that were at the very early stage of lactation, or animals subjected to the antibiotic treatment were not included in the study.

### **3.2. Milk collection**

Milk samples were collected between February and April, 2013. Samples of 50 ml were obtained from the morning milking. At Löfsta gårdsmejeri milk collection took place prior to



milking for cheese production. After collection, samples were kept at the stabilized refrigeration temperature. In order to stop the deterioration process of the milk, bronopol solution (17%, 2 $\mu$ l/ml) was added to samples that were to be analyzed in the scope longer than 48 hours after milk collection.

### ***3.3. Milk analysis***

Measurement of milk fat, lactose, protein and dry matter of goat milk samples were analyzed with the use Miris Farm Milk Analyser, (Miris AB, Uppsala, Sweden). Analyzes were performed in duplicates at the same day or the day after milk collection.

### ***3.4. Capillary electrophoresis analyses***

Capillary electrophoresis (CE) was run on all of the collected milk samples. Before the protein analyses, the milk samples were defatted by centrifugation at 4000 rpm at 4° C for 10 minutes. The relative  $\alpha_{S1}$ -casein concentration was counted as a percentage of all detected proteins. The samples were analyzed by CE (G-1600AX, Agilent Technologies Co., SE-164 94, Kista, Sweden), controlled by Chemstation software version A 10.02. (Agilent Technologies). Separation of the proteins was performed as described by Åkerstedt, Wredle, Lam & Johansson (2012), using unfused silica standard capillary column, 50  $\mu$ M inner diameter, 40 cm active length (Chrom Tech, SE-195 30, Märsta, Sweden).

### ***3.5. Coagulation analysis***

Milk samples were centrifuged at 4000 rpm for 10 minutes and defatted. Prior to rheological measurements, samples were heated up to 35° C and maintained at this temperature for a minimal time of 30 minutes and maximum of 2 hours. Measurements of the pH (check which pH meter) value at 35°C, were carried out before analysis of each sample.

Coagulation was induced by the addition of enzyme Chymosin Ultra Christian Hansen® diluted to 1:10 and added at the concentration of 75 IMCU. Each sample was subsequently vortexed for 5 seconds before being poured to the bob. Coagulation time was measured from the point of the enzyme addition and was determined based on a time of reaching the 1 Pa value.  $G_{20}$  was determined based on  $G'$  at 1200 seconds from the beginning of measurement.

Coagulation properties including rennet coagulation time and gel-strength were investigated with the use of Bohlin CVOR-150-900 rheometer (Malverin Instruments), Figure 1. Rheometer was set to oscillation mode. Measurements of  $G'$  and  $G''$  were conducted continuously for test time 1320-1800s, angular frequency 1 rad/s and integration time 6.283, strain 0.01. Rheometer was calibrated before each day of the measurements.



*Figure 1.* Bohlin CVOR Rheometer

### ***3.6. Statistical analysis***

Effects of the variables on coagulation time and gel firmness were statistically analyzed with use of SAS (SAS institute, Inc, Cary, USA) and ANOVA software using MIXED and GML procedure. Values of  $\alpha_{S1}$  casein concentration were transformed into their natural logarithms (ln) in order to improve their linear relationship. Statistical analysis was initially performed with the use of division into different 3 groups (low, medium and high) of  $\alpha_{S1}$  casein concentration. However, it was observed that more reliable results will be obtained when the division into groups is eliminated. Therefore, in order to obtain most credible results, statistical analysis was conducted twice, with group division and without. The significance level was set as  $p= 0,005$ .

## 4. Results

### 4.1. Milk composition

Results of conducted measurement of milk composition are presented in Table 4. As milk composition was not the main focus of this thesis work, these data is included in the thesis for informative purposes. Statistical analysis was not conducted on data below.

*Table 4.* Comparison of average milk composition from group with low, medium and high  $\alpha_{S1}$  casein concentration.

| <b>TYPE</b> | <b>N</b> | <b>Fat (%)</b> | <b>Protein (%)</b> | <b>Lactose (%)</b> | <b>TS (%)</b> |
|-------------|----------|----------------|--------------------|--------------------|---------------|
| Low         | 27       | 3,85±1,24      | 2,88±0,32          | 4,49±0,27          | 12,01±1,33    |
| Medium      | 20       | 3,40±1,04      | 3,10±0,38          | 4,54±0,20          | 11,82±1,11    |
| High        | 15       | 3,45±0,89      | 3,48±0,30          | 4,66±0,15          | 12,30±1,18    |
| Total       | 62       | 3,60±1,12      | 3,09±0,41          | 4,55±0,23          | 12,01±1,23    |

*±Standard error is indicated, TS- Total solids*

## 4.2. Capillary electrophoresis

The concentration of  $\alpha_{S1}$  casein was estimated based on electropherograms from capillary electrophoresis. Division into three groups (Low, Medium and High) of  $\alpha_{S1}$  casein according to the concentration was calculated as a percentage of total protein detected. Figures 3 and 4 illustrate the representative results of the capillary electrophoresis for goats with low- and high amount of  $\alpha_{S1}$  casein respectively.

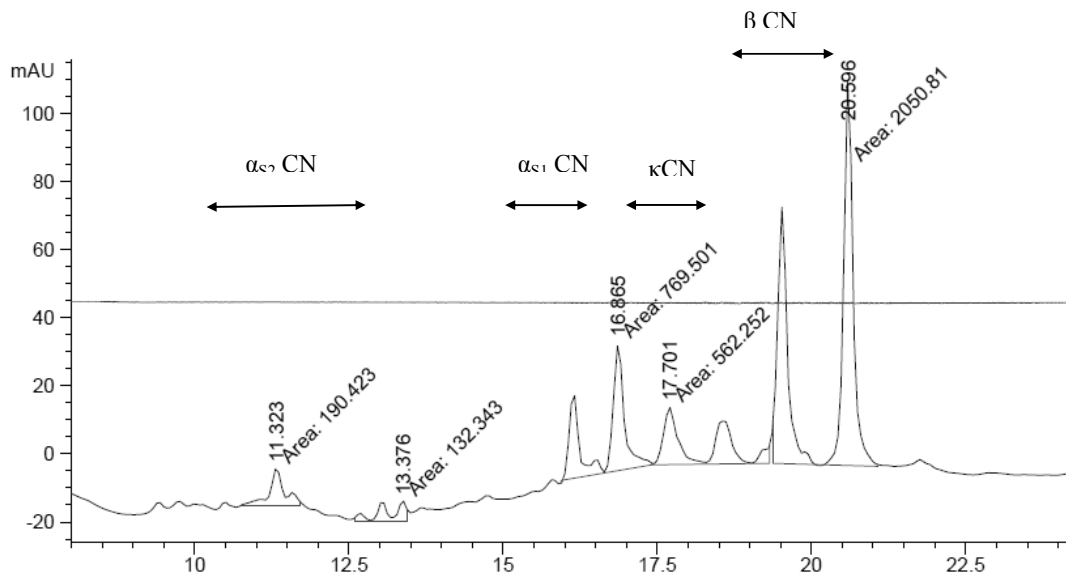


Figure 2. Capillary electrophoresis electropherogram for goat with high with  $\alpha_{S1}$  casein concentration. Identified caseins are indicated:  $\alpha_{S1}$ -CN,  $\alpha_{S2}$ -CN,  $\beta$ -CN,  $\kappa$ -CN in the figure.

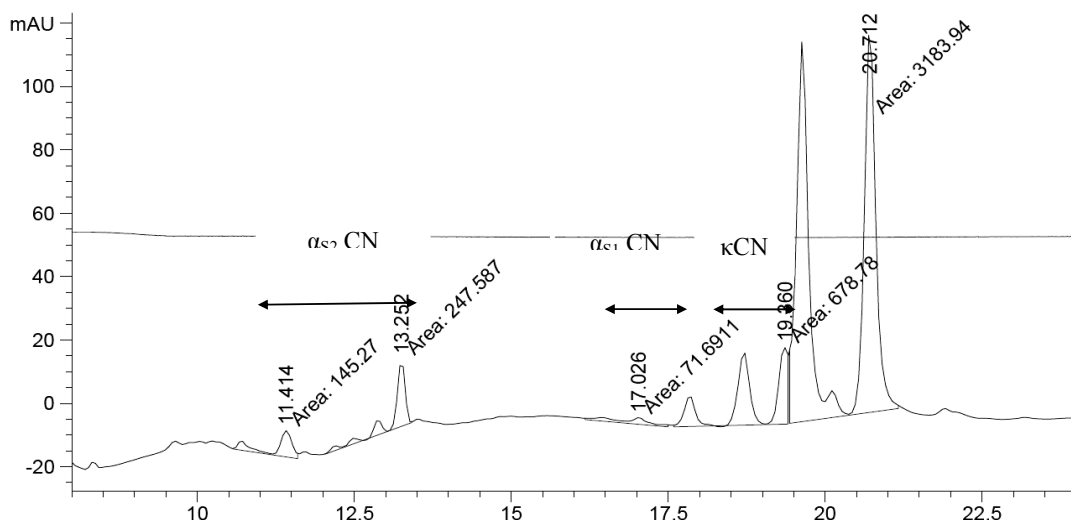


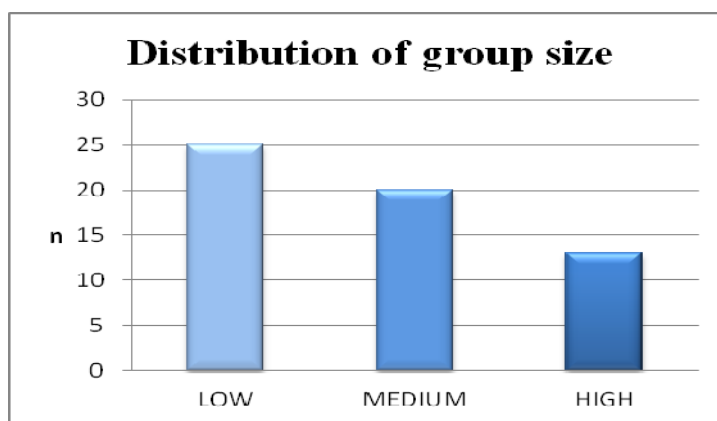
Figure 3. Capillary electrophoresis results for goat with low  $\alpha_{S1}$  casein concentration. Identified caseins are indicated:  $\alpha_{S1}$ -CN,  $\alpha_{S2}$ -CN,  $\beta$ -CN,  $\kappa$ -CN in the figure.

With the use of the capillary electrophoresis results, discrimination into three groups of  $\alpha_{S1}$  casein concentration was done. Group division was based on the classification from the previously conducted study and was as follows in Table 5. :

*Table 5.* Group division based on  $\alpha_{S1}$  casein concentration

| Type   | Concentration of $\alpha_{S1}$ casein in total protein |
|--------|--|
| Low    | 0-6,9%   |
| Medium | 7-14,9%  |
| High   | >15%   |

It was shown that goats with low  $\alpha_{S1}$  casein concentration in milk represent 43% of the analyzed population, while medium 34% and high 43% stand for the remaining part. Figure 4. shows the distribution of group size according to  $\alpha_{S1}$  casein concentration. It is apparent, that most prevalent variants are those with low and medium  $\alpha_{S1}$  casein concentration.



*Figure 4.* Distribution of a group size according to  $\alpha_{S1}$  casein concentration

### 4.3 Coagulation results

Coagulation time is the time of reaching 1 Pa value for the elastic modulus  $G'$  from the rennet addition to the milk sample. Notwithstanding the uniform treatment of the samples coagulation time proved to be very highly variable parameter, it ranged from 511 to 1987 seconds. Figure 5. illustrates the difference between the coagulation curve for a high and low  $\alpha_{S1}$  casein concentration representatives. Distinct differences for the gel firmness can be observed after 1200 seconds (Figure 5). Milk with lower  $\alpha_{S1}$  casein concentration showed significantly lower values of gel firmness, compared to the milk with high  $\alpha_{S1}$  casein concentration.

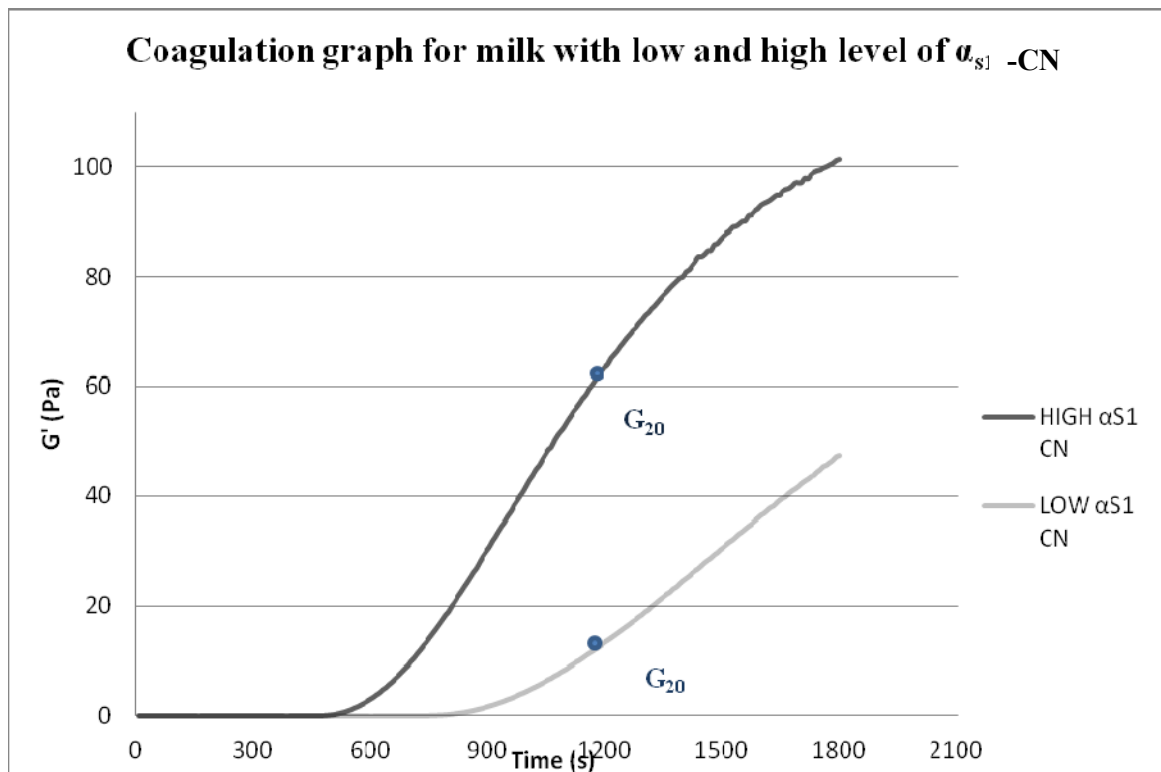


Figure 5. Coagulation time for milk with low and high level of  $\alpha_{S1}$  casein.  $G_{20}$  - gel firmness after 20 minutes of enzyme addition,  $G'$  - elasticity module, CN-casein.

## 4.5. Statistical analysis

### 4.5.1. Statistical analysis with group division

Groups with low, medium and high  $\alpha_{S1}$  casein concentration were analyzed and compared between each other with statistical analysis. It was found that coagulation time was on average the longest in the group with low  $\alpha_{S1}$  casein concentration and shortest in group with high  $\alpha_{S1}$  casein concentration. Group with low  $\alpha_{S1}$  casein concentration had the highest mean pH value, while group with high  $\alpha_{S1}$  casein concentration had lowest mean pH value. However, neither of those parameters had a significance level greater than  $p < 0,005$ . Comparing these results, it can be seen that gel firmness was distinctly higher in group with high concentration of  $\alpha_{S1}$  casein with the level of significance  $p = 0,0018$ .

Table 6. Average coagulation time,  $G_{20}$  and pH. Group with low (1), medium (2), high (3)  $\alpha_{S1}$  casein concentration are indicated

| Variable         | 1                         | 2                         | 3                         | p      |
|------------------|---------------------------|---------------------------|---------------------------|--------|
| Coagulation time | 905,2 ±49,32              | 779,9±55,43               | 766,5±67,01               | 0,1437 |
| $G_{20}$         | 18,09 <sup>a</sup> ±4,055 | 28,13 <sup>a</sup> ±4,534 | 44,13 <sup>b</sup> ±5,623 | 0,0018 |
| pH               | 6,56±0,017                | 6,52±00,019               | 6,51±0,023                | 0,2422 |

±SE Standard error,  $G_{20}$ - gel firmness after 20 minutes of enzyme addition

When coagulation time was correlated with casein concentration, pH and interaction between  $\alpha_{S1}$  casein and pH (Table 7), it was shown that only pH has a significant impact on coagulation time ( $p=0,0005$ ).

Table 7. Coagulation time versus  $\alpha_{S1}$  casein concentration, pH and interaction between  $\alpha_{S1}$  casein and pH

| Solution for Fixed Effects |          |                |    |         |         |
|----------------------------|----------|----------------|----|---------|---------|
| Effect                     | Estimate | Standard Error | DF | t Value | Pr >  t |
| Intercept                  | -15314   | 4405,31        | 52 | -3.48   | 0,0010  |
| $\alpha_{S1}$ casein       | 3080,08  | 2196,55        | 52 | 1.40    | 0,1668  |
| pH                         | 2478,48  | 671,37         | 52 | 3.69    | 0,0005  |
| $\alpha_{S1}$ casein * pH  | -476.79  | 335,71         | 52 | -1.42   | 0,1615  |

In contrast to coagulation time, the results of statistical analysis showed that both  $\alpha_{S1}$ casein content ( $p=0,0120$ ) and interaction between  $\alpha_{S1}$ casein and pH ( $p= 0,0134$ ) have a significant influence on  $G_{20}$  – gel firmness (Table 8.). The impact of pH of milk on gel firmness was shown not to be significant ( $p=0,3416$ ).

*Table 8.* Gel firmness versus  $\alpha_{S1}$  casein concentration, pH and interaction between  $\alpha_{S1}$  casein and pH

| Solution for Fixed Effects |          |                |    |         |         |
|----------------------------|----------|----------------|----|---------|---------|
| Effect                     | Estimate | Standard Error | DF | t Value | Pr >  t |
| Intercept                  | 331,60   | 334,18         | 54 | 0,99    | 0,3255  |
| $\alpha_{S1}$ casein       | 433,04   | 166,57         | 54 | 2,60    | 0,0120  |
| pH                         | -48,8696 | 50,9311        | 54 | -0,96   | 0,3416  |
| $\alpha_{S1}$ casein *pH   | -65,0786 | 25,4574        | 54 | -2,56   | 0,0134  |

To determine dependence between  $\alpha_{S1}$  casein concentration, pH, gel firmness and coagulation time Pearson and Spearman correlation efficiencies were calculated and compared (Table 9.). The closer the R value to 1, the more correlated are parameters.

*Table 9.* Correlation between  $\alpha_{S1}$  casein concentration, coagulation time, pH and  $G_{20}$  gel firmness, according to Pearson (above diagonal) and Spearman (below diagonal).

|                      | $\alpha_{S1}$ casein | Coagulation time | pH       | $G_{20}$ |
|----------------------|----------------------|------------------|----------|----------|
| $\alpha_{S1}$ casein |                      | -0,29 *          | -0,26**  | 0,43***  |
| Coagulation time     | -0,24 *              |                  | 0,58***  | -0,67*** |
| pH                   | -0,27*               | 0,61***          |          | -0,68*** |
| $G_{20}$             | 0,42***              | -0,83***         | -0,71*** |          |

a) Correlation performed on logarithmic transfer of  $\alpha_{S1}$  casein concentration

b) Significance levels at \* $p < 0,10$ , \*\* $p < 0,05$ \*\*\* $p < 0,001$  are indicated



#### 4.5.2 Statistical analysis without group division

Statistical analysis was also conducted without group division of goats to low, medium and high  $\alpha_{S1}$  casein concentration. When the group division was eliminated significant correlation ( $p=0, 0455$ ) between concentration between of  $\alpha_{S1}$  casein concentration and coagulation time was shown (Figure 6).

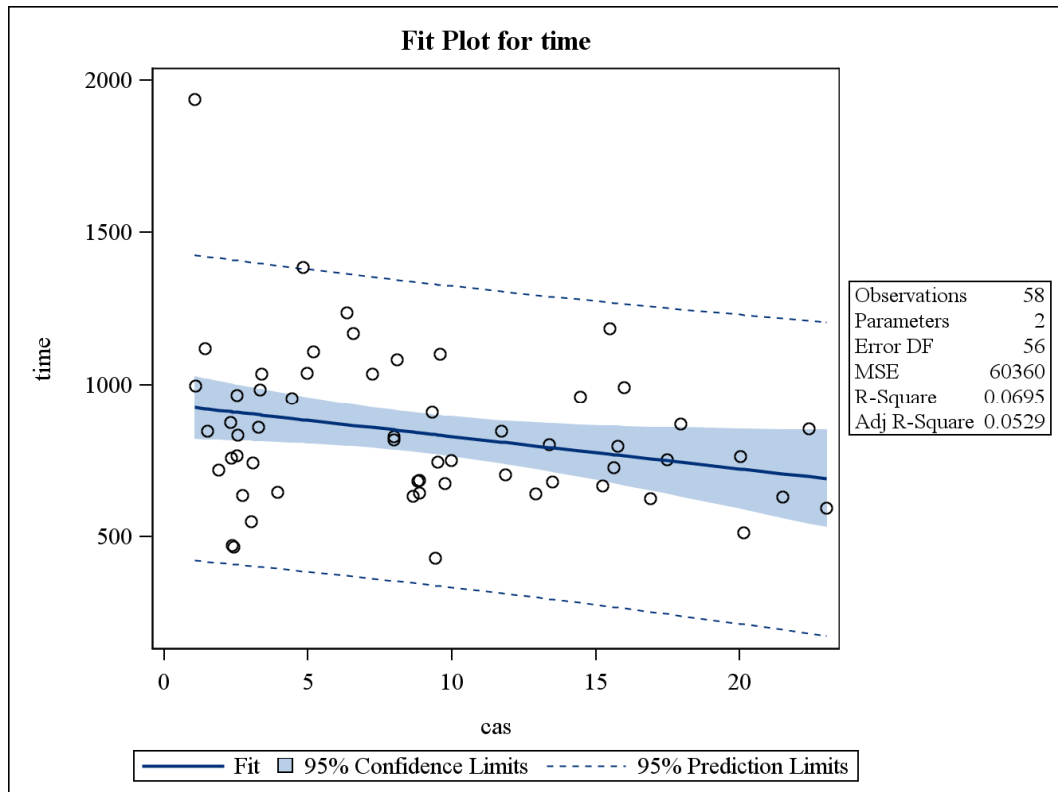


Figure 6. Relation between coagulation time and  $\alpha_{S1}$  casein concentration of milk

Also a significant ( $p < 0,001$ ) positive correlation between coagulation time and pH was shown (Figure 7).

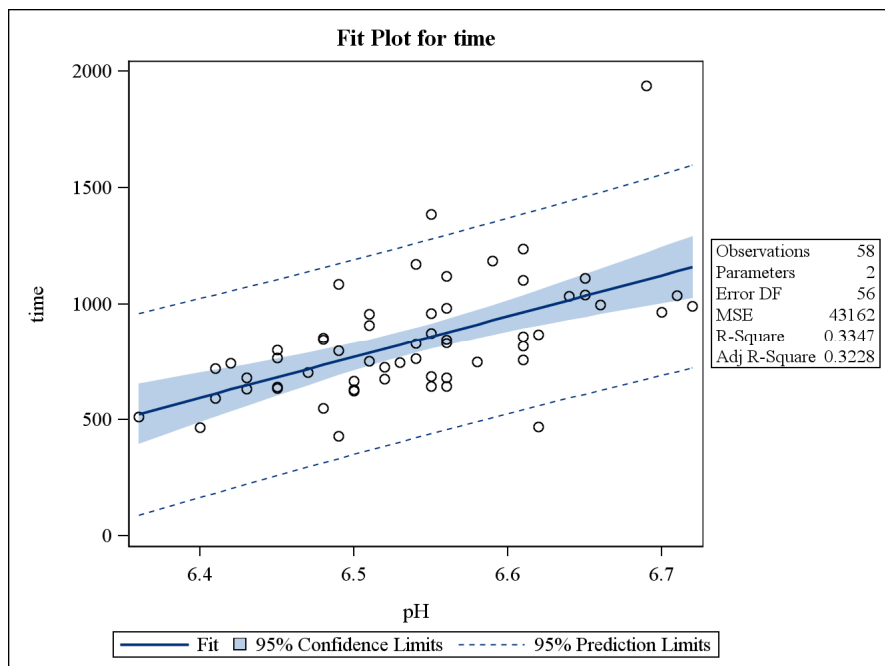


Figure 7. Relation between coagulation time and pH

Furthermore, significant correlation between gel firmness and the level of  $\alpha_{S1}$  casein concentration ( $p < 0,001$ ) was found. Correlation has a linear character, the higher  $\alpha_{S1}$  casein content, the greater gel firmness and better quality of gel is formed (Figure 8).

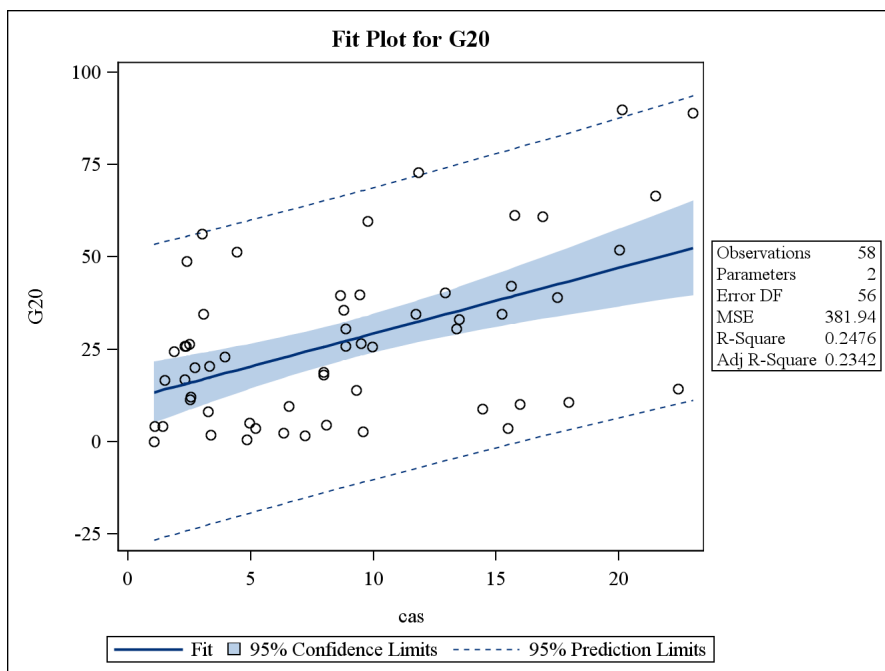


Figure 8. Relation between gel firmness ( $G_{20}$ ) and  $\alpha_{S1}$  casein concentration

## 5. Discussion

The results of identification of  $\alpha_{S1}$  casein among analyzed Swedish Landrace goats showed high incidence of animals with low  $\alpha_{S1}$  casein concentration (43 %), followed by medium (34%), and high  $\alpha_{S1}$  casein concentration (23%). That proved that the variants with low and medium  $\alpha_{S1}$  casein concentration are prevalent and may account for > 70%. Those results are in accordance with the outcome of previous research at SLU, Sweden in 2012 that analyzed goat milk samples from various farms in terms of  $\alpha_{S1}$  casein concentration and discovered high incidence of low  $\alpha_{S1}$  casein concentration variant. It also bears similarity to studies conducted in Norway by Devold *et al.*, 2011, who found very high frequencies of the null variant, present in 70% of the population. Even though, the occurrence of null variant is not as high as in Norwegian goats, still the incidence of variants with high  $\alpha_{S1}$  casein concentration is lower than in southern European breeds.

The findings of the current study regarding the coagulation properties are consistent with those of Clark and Sherbon (2000a, 2000b) who found that high level of  $\alpha_{S1}$  casein can be associated with better coagulation properties, better gel firmness and quality of formed coagula.

The influence of  $\alpha_{S1}$  casein on coagulation time has been a point of a debate in the literature. Unlike, Ambrosili *et al.*, 1988 who reported that the coagulation time for milk with high  $\alpha_{S1}$  concentration was elongated compared to milk with low  $\alpha_{S1}$  concentration, this work found that coagulation time of for milk samples with high  $\alpha_{S1}$  casein concentration was shorter.

Divergence between results regarding the influence of  $\alpha_{S1}$  casein concentration on coagulation time can be possibly explained by the different ways of experimental design. In the first case, where the goats were looked at as three different groups that were compared with each other no significant differences in terms of  $\alpha_{S1}$  casein and coagulation time were observed. When division into groups was eliminated and overall amount of  $\alpha_{S1}$  casein in all analyzed goats was taken into consideration, the results showed a significant correlation between those parameters. This leads to the conclusion that in order to obtain more precise results of statistical analysis, the group sizes need to be bigger.

The results of conducted study indicate that goat milk composition and coagulation properties are dependent on the genetic factors. This signifies that there is a possibility of improvement

milk cheese quality of Swedish dairy goats by introducing suitable breeding strategies. It would be most beneficial from the economical point of view, since the higher total solids content the higher the cheese yield.

## **6. Conclusion**

From the findings of the study it was concluded that the coagulation properties of goat milk depend on  $\alpha_{S1}$  casein content. If the concentration of  $\alpha_{S1}$  casein is high, it is accompanied by lower pH, better gel firmness and shorter coagulation time and may be related higher content of total solids. Therefore, goat milk higher level of  $\alpha_{S1}$  casein demonstrates desirable technological properties and is better- suited for cheese production purposes than milk with low  $\alpha_{S1}$  casein content.

Goat dairy market has a significant growth potential in Sweden and other Scandinavian countries. Genetic selection for the high  $\alpha_{S1}$  casein concentration may be a valuable tool for the local dairy industry and of economic interest for goat cheese producers. Introduction of animal breeding schemes may ultimately lead to improvement of the cheese milk quality and, obtaining higher cheese yield and increasing the profitability of the goat cheese production (Dagnachew *et al.*, 2013; Clark & Sherbon, 2000; Schmidely *et al.*, 2002).

## ***7. Future research***

While there are numerous studies focusing on properties of goat milk from Mediterranean breeds and its cheese-making traits Swedish Landrace goats have not been an object of an extensive research. Hence, it would be beneficial for Swedish producers and consumers to focus on local goat breed. Further research is needed in order to explore ways of producing superior caprine cheese milk quality from Swedish Landrace breed.

To obtain more reliable results the analysis of *CSN1S1* expression and  $\alpha_{S1}$  casein concentration should be conducted on a greater number of individuals, which ought to be accompanied by analysis of milk composition. Additionally, to eliminate pH variation its optimization with the use of buffer, acid or a starter culture should be taken into consideration. It would be also advisable to investigate and measure other factors that may influence the coagulation properties such as  $Ca^{2+}$  in relation to  $\alpha_{S1}$  casein concentration.

Moreover, it would be of interest to investigate whether other casein fractions may have a greater impact on coagulation time, such as  $\alpha_{S2}$  casein, which so far has been identified in 3 allelic variants, but this has not yet been evaluated in terms of coagulation properties (Moioli *et al.*, 1998)

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